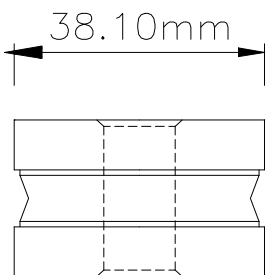
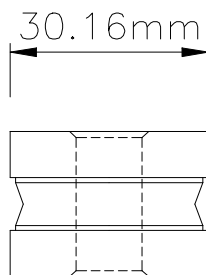


Punch & Die Terminology

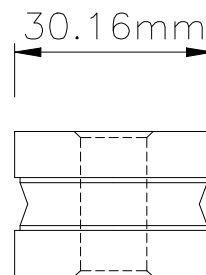
'D'



'DB'



'B'



'BB'

