



Manufacturer of Tablet Compression Tools

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Life Of Punches & Dies

To know your tool life is very essential. There is no correct definition of tool life as it varies from product to product. Still, with a very little effort a comparative study can give a good picture about the life of the tools.

COMPANY: _____

PRODUCT: _____ DRAWING NO.: _____

SIZE OF TABLET: _____ SHAPE OF TABLET: _____

CAVITY DETAILS: _____ QUANTITY: U _____ + L _____ + D _____

MACHINE MAKE & MODEL: _____

TOOLS MANUFACTURED BY: _____ DATE: _____

UPPER EMBOSSING: _____ LOWER EMBOSSING: _____

BATCH SIZE: _____ NUMBER OF STATIONS: _____

	DATE	BATCH NUMBER	TOTAL BATCHES	TOTAL TABLETS	REMARKS
01					
02					
03					
04					
05					
06					
07					
08					
09					
10					
		TOTAL			

TOOL LIFE IN MILLION TABLETS PER STATION = $\frac{\text{TOTAL NUMBER OF TABLETS}}{\text{NUMBER OF STATIONS}}$

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