

HIGHER STATION TURRET



FOR SINGLE ROTARY "D" TOOLING 16 STATION TABLETTING MACHINES

	NO OF STATION	MAX TABLET SIZE		DIE O.D.	TOOLING		PRODUCTION INCREASE
		ROUND	CAPLET		PUNCH	DIE	
EXISTING	16	25	25	38.10	D	D	
PROPOSED	20	25	25	38.10	D	D	25%
	23	19	21	30.16	D	B	43%
	26	19	NA	30.16	D	B	62%
	32*	13	NA	24.00	B	BB	100%

FOR DOUBLE ROTARY "B" TOOLING 27 STATION TABLETTING MACHINES

	NO OF STATION	MAX TABLET SIZE		DIE O.D.	TOOLING		PRODUCTION INCREASE
		ROUND	CAPLET		PUNCH	DIE	
EXISTING	27	18.5	19	30.16	B	B	
PROPOSED	23*	25.0	25	38.10	D	D	-15%
	25*	25.0	25	38.10	D	D	-8%
	27	19.0	21	30.16	D	B	0%
	33	18.5	19	30.16	B	B	22%
	35	18.5	19	30.16	B	B	29%
	41	13.0	OPT	24.00	B	BB	51%
	45	13.0	OPT	24.00	B	BB	66%

Specifications subject to change without prior notice.

* Camplate and Cam Tracks would need to be replaced.